

H PLANERS - THICKNESSERS



English



RF **ROBLAND**[®]
MADE IN BELGIUM

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MADE IN BELGIUM

SINCE 1968

ROBLAND is a privately owned Belgian company, that was founded in 1968 by Robert Landuyt. The first successes were achieved by building affordable qualitative universal woodworking machines, a large part of which are still in use today.

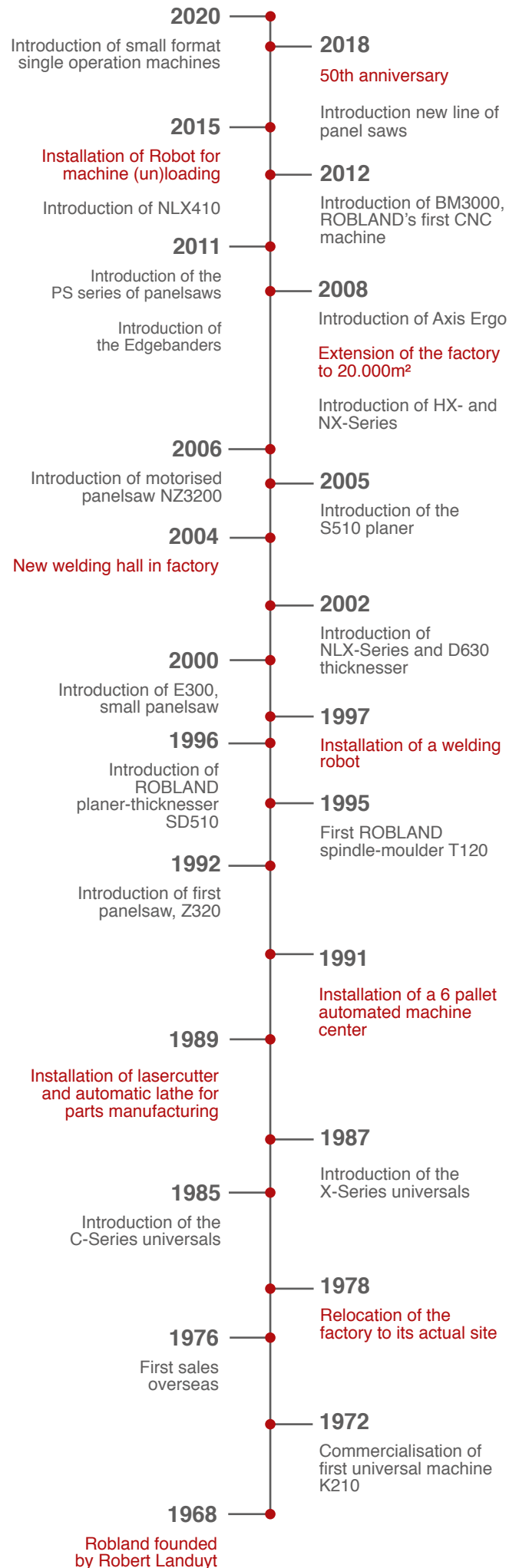
We do have all resources and competencies in house for product development, parts manufacturing, product assembly, sales and after sales support.

With our state of the art, highly automated, parts manufacturing machines we are able to remain cost effective while manufacturing in Belgium near the historical city of Bruges. Although our machines will last for years, this is not enough for us. A quality service and after sales support is key to ROBLANDs success. As we manufacture all machine parts ourselves, you can rely on spare parts always being rapidly available.

Our company mission is to offer woodworking machines with the best quality/price ratio to the high end Do-It-Yourself market and to the small and medium-sized enterprise market.

Our product portfolio, aimed at the second wood processing, includes panel saws, table saws, universal machines, planers, thicknessers, spindle moulders, horizontal mortisers, a semi-automatic boring machine, a CNC boring machine, edgebanders and dust extraction systems.

We have an international dealer network and currently export over 85% of our production worldwide to more than 100 countries. In its 20.000 m² large factory ROBLAND employs over 80 people.



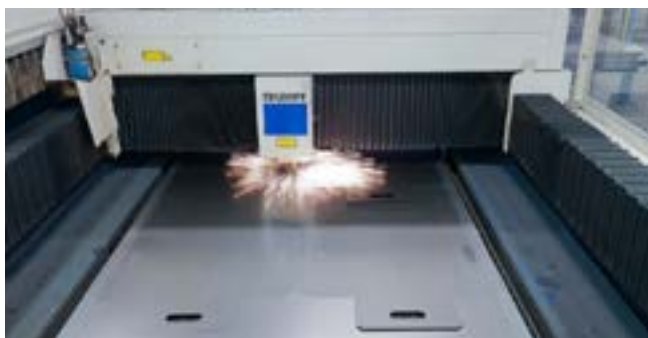
PRODUCTION



Surface scraping of cast iron table



Raw steel bars



Steel plate laser cutting



Milling of drive roll



Computer assisted steel plate bending



Machining parts



Welding of frame



Machining parts

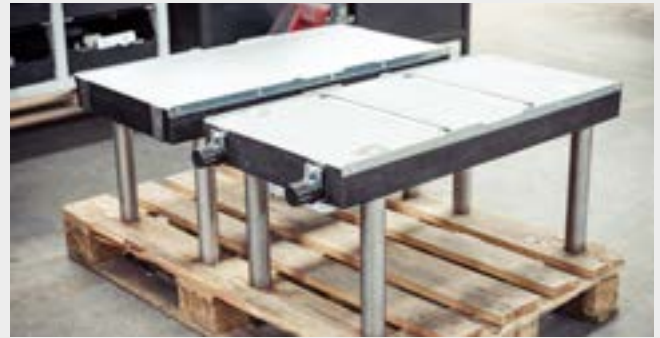
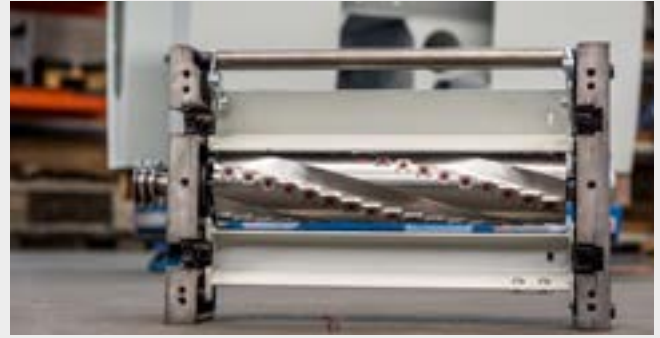


Powder coating



Part picking by robot

SUBASSEMBLY



ASSEMBLY



LEVELLING AND ALIGNMENT OF THE TABLES





For 50 years, an enthusiastic team has been working daily on the future of the company and of that of our customers. Meanwhile, Robland is an international player, but personal contacts still remain incredibly important.

Gert Muijs, CEO



Rudy and Ruben work at Robland's department of design. This department has short lines of communication with both the department of parts production and machine assembly, which ensures great flexibility. Robland is focusing on standardising the machinery parts, aiming for a better customer service.



Kenneth has been working at Robland for almost 10 years. He appreciates the large variation in his job and is proud to work for a company that is 100% Belgian. Kenneth works at the milling department, which uses both vertical and horizontal milling cutters.



Robland has different assembly lines that each can be divided into different phases. **Sven** is team leader of the combination line, which has four different phases, just like the other assembly lines. Pre-assembly is important to make sure the entire process runs smoothly.



Marin is responsible for checking the quality of the machinery at Robland. These quality checks are conducted by random sampling checks. Marin also provides training for the distributors of the Robland machinery.



Robland never sells directly to the end-consumers. As such, the target audience is reached via dealers and importers, with which our commercial team collaborates tightly. According to commercial manager **Tom Borghmans** "Robland has collaborated with most dealers and importers for over 30 years, creating good and sustainable relations."



Mark has been our warehouse manager at Robland since 1989. He optimises the loading of machines in trucks and containers and also handles the shipment of spare parts. Mark is amazed by Robland's worldwide fame and the ability to deliver to the most remote places.



With a lot of passion for wood, **Evvy** has studied for wood-worker and is now working at our department of technical support. She creates YouTube movies about the factory and/or Robland machines and provides demonstrations for customers. Evvy can regularly be found at fairs all around the globe.

XSD310



XSD310 with options

XSD310 Technical Data

| | |
|-------------------------------|------------------------|
| Weight | 250 kg |
| Voltage | 230 V Mono / 400 V - 3 |
| Phase | |
| Motor power 3 phase (S6) | 3 kW / 4 hp |
| Motor power single phase (S6) | 2,2 kW / 3 hp |
| Dust suction outlet | 100 mm |

Planer

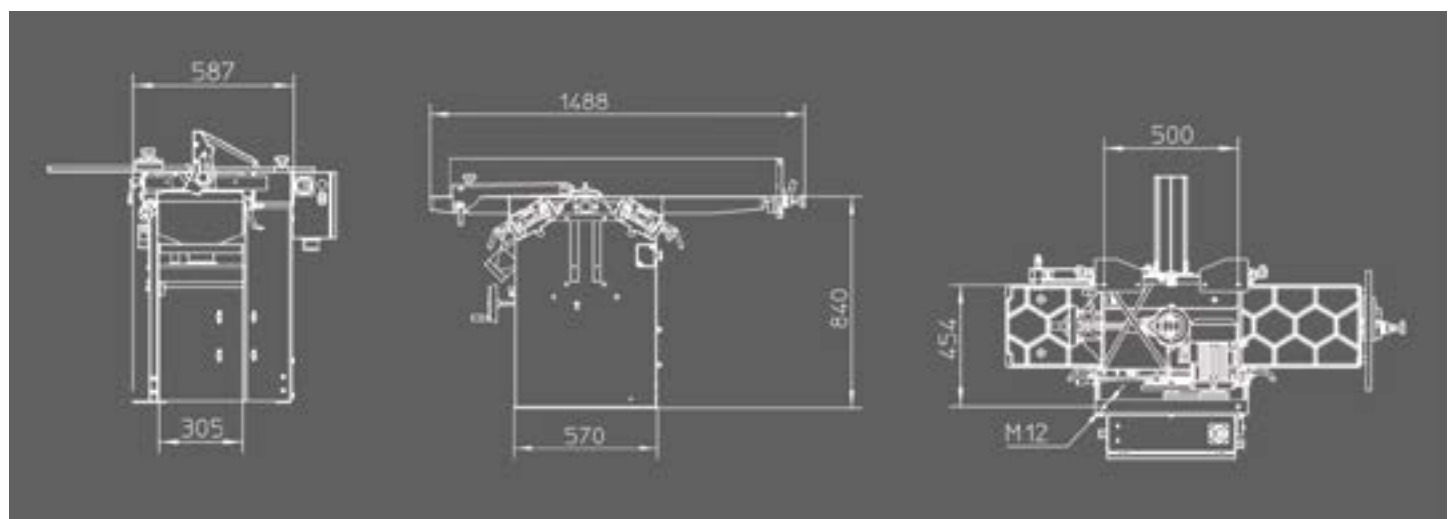
| | |
|----------------------------|-----------------|
| Planer width | 310 mm |
| Total length planer tables | 1328 mm |
| Diameter cutter block | 70 mm |
| Number of knives | 3 |
| Dimensions knives | 310 x 25 x 3 mm |
| Rotation speed | 5400 RPM |
| Dimensions planer fence | 1300 x 150 mm |
| Inclination planer fence | 90° - 45° |
| Max. depth of cut | 4 mm |

Thicknesser

| | |
|------------------------------|--------------|
| Dimensions thicknesser table | 430 x 310 mm |
| Height capacity thicknesser | 230 mm |
| Diameter feed rollers | 30 mm |
| Max. depth of cut | 4 mm |
| Feeding speed | 6 m/min. |

Mortiser (option)

| | |
|--------|-------------------|
| Chuck | 0 - 16 mm |
| Travel | 165 x 140 x 85 mm |



NXSD310



NXSD310 with options

NXSD310 Technical Data

| | |
|-------------------------------|-----------------|
| Weight | 280 kg |
| Voltage | 230 V Mono |
| | 230 V - 3 Phase |
| | 400 V - 3 Phase |
| Motor power 3 phase (S6) | 3,72 kW / 5 hp |
| Motor power single phase (S6) | 2,2 kW / 3 hp |
| Dust suction outlet | 100 mm |

Planer

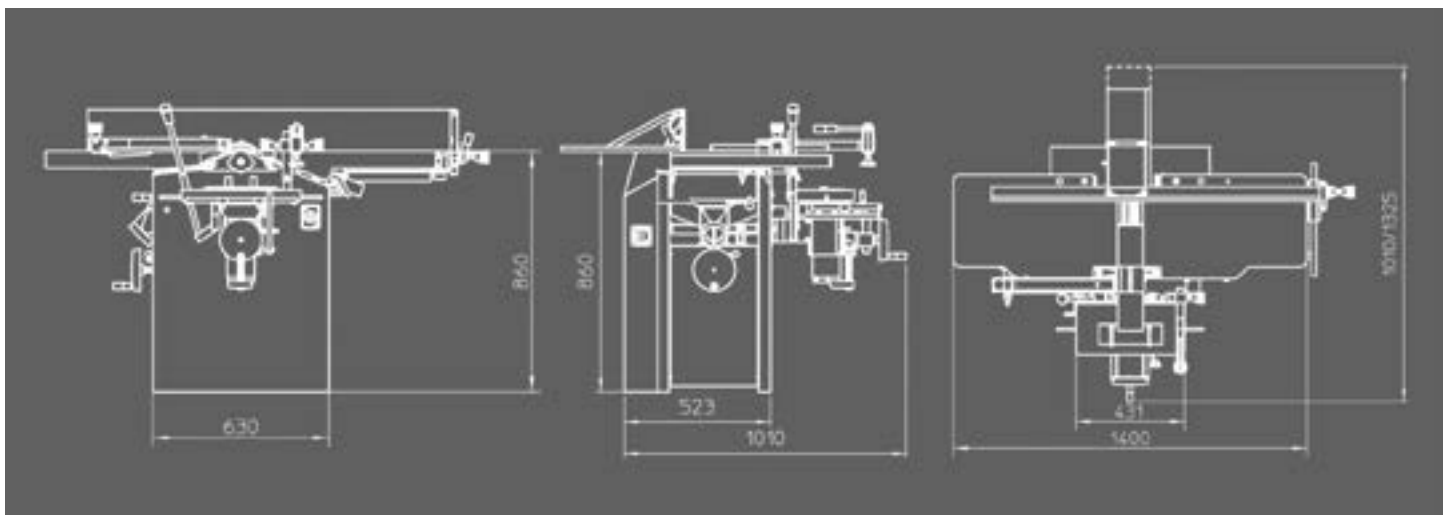
| | |
|----------------------------|-----------------|
| Planer width | 310 mm |
| Total length planer tables | 1400 mm |
| Diameter cutter block | 70 mm |
| Number of knives | 3 |
| Dimensions knives | 310 x 25 x 3 mm |
| Rotation speed | 5500 RPM |
| Dimensions planer fence | 1300 x 150 mm |
| Inclination planer fence | 90° - 45° |
| Max. depth of cut | 4 mm |

Thicknesser

| | |
|------------------------------|--------------|
| Dimensions thicknesser table | 430 x 310 mm |
| Height capacity thicknesser | 230 mm |
| Diameter feed rollers | 30 mm |
| Max. depth of cut | 4 mm |
| Feeding speed | 6 m/min. |

Mortiser (Option)

| | |
|--------|-------------------|
| Chuck | 0 - 16 mm |
| Travel | 165 x 140 x 85 mm |



NXSD410



NXSD410 with options

NXSD410 Technical Data

| | |
|-------------------------------|-----------------|
| Weight | 350 kg |
| Voltage | 230 V Mono |
| | 230 V - 3 Phase |
| | 400 V - 3 Phase |
| Motor power 3 phase (S6) | 4,85kW / 6,6 hp |
| Motor power single phase (S6) | 2,2 kW / 3 hp |
| Dust suction outlet | 100 mm |

Planer

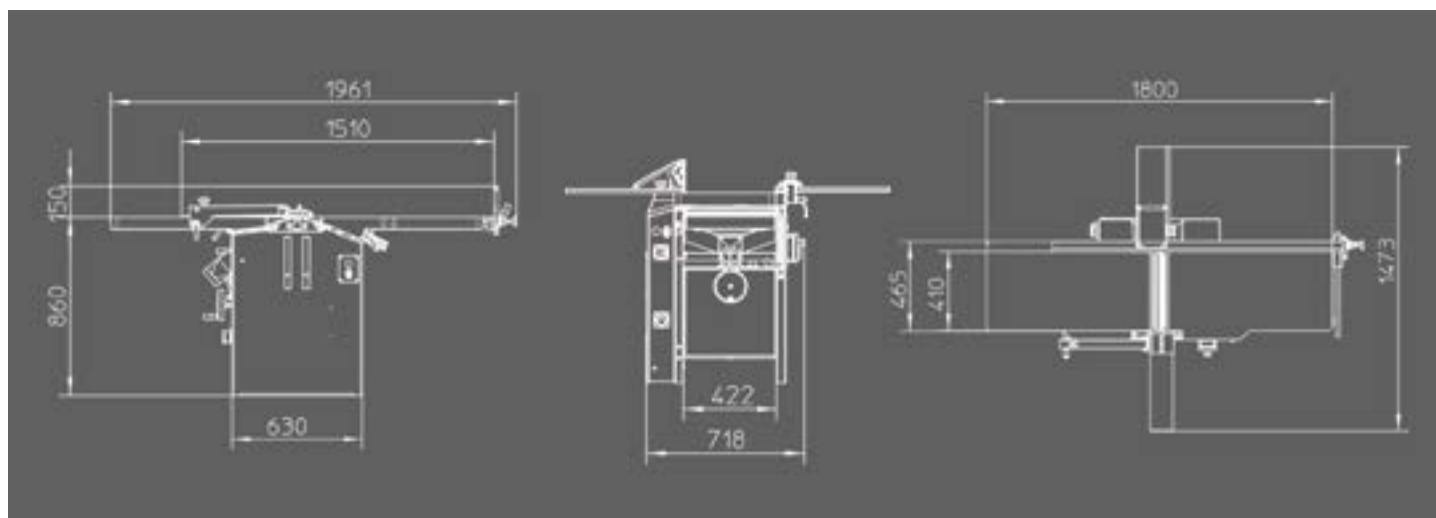
| | |
|----------------------------|-----------------|
| Planer width | 410 mm |
| Total length planer tables | 1800 mm |
| Diameter cutter block | 70 mm |
| Knives | 3 |
| Dimensions knives | 410 x 25 x 3 mm |
| Rotation speed | 5500 RPM |
| Dimensions planer fence | 1500 x 150 mm |
| Inclination planer fence | 90° - 45° |
| Max. depth of cut | 4 mm |

Thicknesser

| | |
|------------------------------|--------------|
| Dimensions thicknesser table | 600 x 410 mm |
| Height capacity thicknesser | 230 mm |
| Diameter feed rollers | 30 mm |
| Max. depth of cut | 4 mm |
| Feeding speed | 6 m/min. |

Mortiser (Option)

| | |
|--------|-------------------|
| Chuck | 0 - 16 mm |
| Travel | 165 x 140 x 85 mm |



SD410



SD410 with options

SD410 Technical data

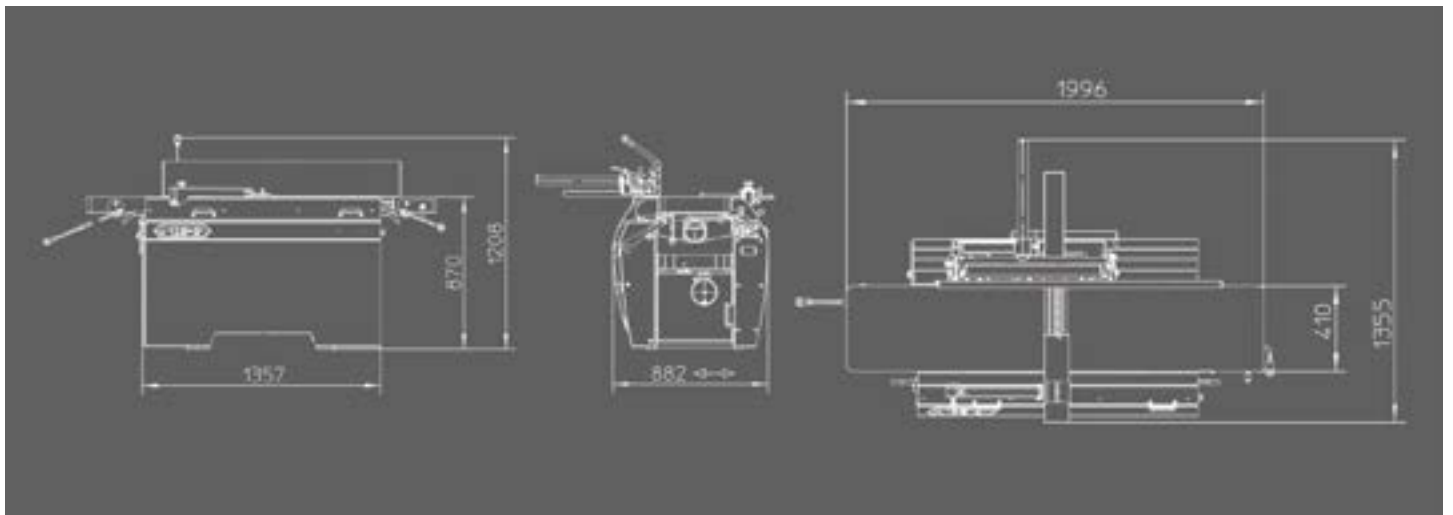
| | |
|-----------------------------|-------------------------------|
| Weight | 615 kg |
| Voltage | 3 x 400 V |
| | 3 x 220 V |
| Motor power (S6) | 4,4 kW / 6,6 hp (option 7 kW) |
| Dust extraction diameter | 120 mm |
| Diameter cutter block | 90 mm |
| Knives | 4 |
| Dimensions knives | 410 x 30 x 3 mm |
| Cutter block rotation speed | 5500 RPM |
| Max. depth of cut | 4 mm |

Planer

| | |
|----------------------------|---------------|
| Planer width | 410 mm |
| Total length planer tables | 2000 mm |
| Dimensions planer fence | 1350 x 200 mm |
| Inclination planer fence | 90° - 45° |

Thicknesser

| | |
|---------------------------------|---------------|
| Thicknesser width | 410 mm |
| Height capacity thicknesser | 3 - 250 mm |
| Dimensions thicknesser table | 870 x 410 mm |
| Feeding speed | 6 m/min. |
| Feeding speed with comfort pack | 6 / 12 m/min. |
| Diameter feed rollers | 40 mm |



SD510



SD510 with options

SD510 Technical data

| | |
|-----------------------------|-------------------------------|
| Weight | 900 kg |
| Voltage | 3 x 400 V |
| | 3 x 220 V |
| Motor power (S6) | 7 kW / 9,5 hp (option 9,2 kW) |
| Dust extraction diameter | 150 mm |
| Diameter cutter block | 100 mm |
| Knives | 4 |
| Dimensions knives | 510 x 30 x 3 mm |
| Cutter block rotation speed | 6000 RPM |
| Max. depth of cut | 6 mm |

Planer

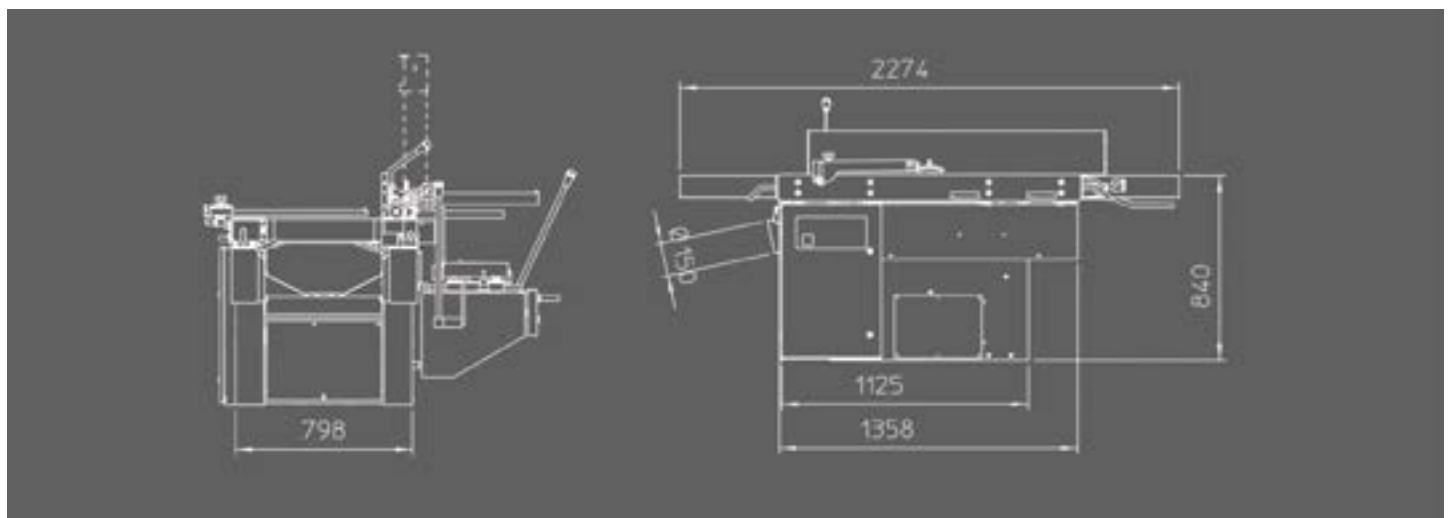
| | |
|----------------------------|---------------|
| Planer width | 510 mm |
| Total length planer tables | 2250 mm |
| Dimensions planer fence | 1350 x 200 mm |
| Inclination planer fence | 90° - 45° |

Thicknesser

| | |
|---------------------------------|-------------------------|
| Thicknesser width | 510 mm |
| Height capacity thicknesser | 3 - 250 mm |
| Dimensions thicknesser table | 1050 x 510 mm |
| Feeding speed | 8 / 16 m/min. |
| Feeding speed with comfort pack | 5 / 8 / 10 / 16 m./min. |
| Diameter feed rollers | 50 mm |

Mortiser (option)

| | |
|------------------|--------------------|
| Dimensions table | 600 x 300 mm |
| Chuck | 0 - 16 mm |
| Travel | 200 x 150 x 150 mm |
| Rotation speed | 3000 RPM |



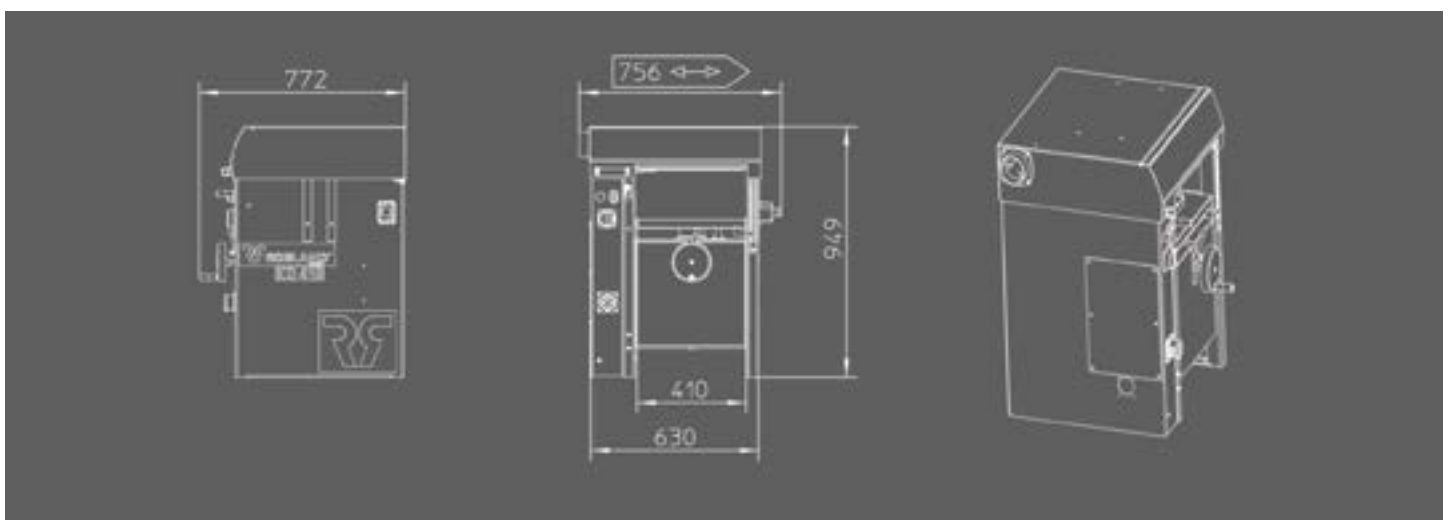
KD410



KD410 with options

KD410 Technical data

| | | | |
|---------------------------|------------------|------------------------------|--------------|
| Weight | 205 kg | Thicknesser width | 410 mm |
| Voltage | 230 V Mono | Height capacity thicknesser | 230 mm |
| | 230 V - 3 Phase | Dimensions thicknesser table | 600 x 410 mm |
| | 400 V - 3 Phase | Feeding speed | 6 m/min. |
| Motor power (S6) - Mono | 2,2 kW / 3 hp | Diameter feed rollers | 30 mm |
| Motor power (S6) - 3Phase | 4,85 kW / 6,6 hp | | |
| Dust extraction diameter | 100 mm | | |
| Diameter cutter block | 70 mm | | |
| Knives | 3 | | |
| Dimensions knives | 410 x 25 x 3 mm | | |
| Rotation speed | 5500 RPM | | |
| Max. depth of cut | 4 mm | | |



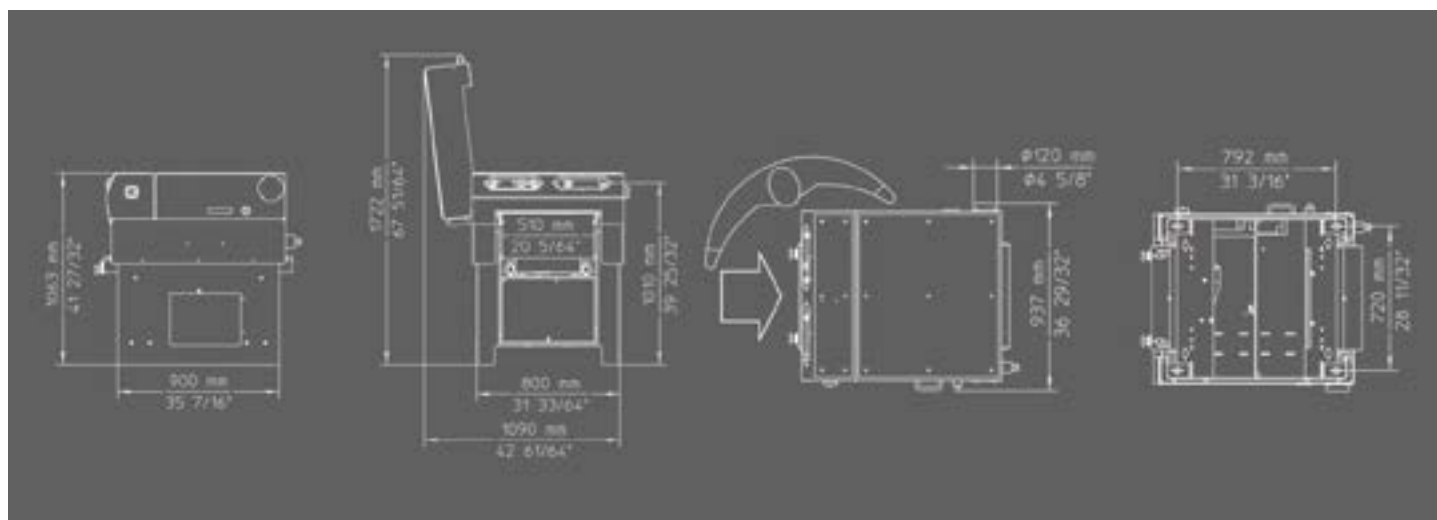
D510



D510 with options

D510 Technical data

| | | | |
|--------------------------|-------------------------------|---------------------------------|-------------------------|
| Weight | 650 kg | Thicknesser width | 510 mm |
| Voltage | 3 x 400 V | Height capacity thicknesser | 3 - 250 mm |
| | 3 x 230 V | Dimensions thicknesser table | 1050 x 510 mm |
| Motor power (S6) | 7 kW / 9,5 hp (option 9,2 kW) | Feeding speed | 8 / 16 m/min. |
| Dust extraction diameter | 120 mm | Feeding speed with comfort pack | 5 / 8 / 10 / 16 m./min. |
| Diameter cutter block | 100 mm | Diameter feed rollers | 50 mm |
| Knives | 4 | | |
| Dimensions knives | 510 x 30 x 3 mm | | |
| Rotation speed | 6000 RPM | | |
| Max. depth of cut | 6 mm | | |



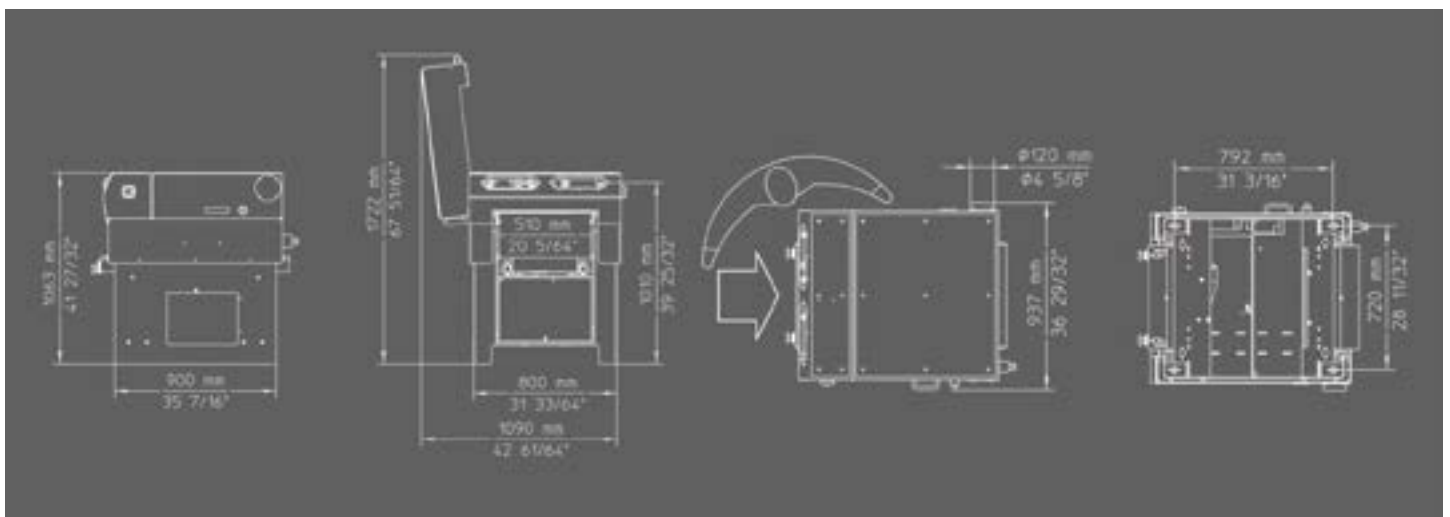
D630 EL



D630 EL with options

D630 EL Technical data

| | |
|------------------------------|-----------------|
| Weight | 950 kg |
| Voltage | 3 x 400 V |
| | 3 x 230 V |
| Motor power (S6) | 9,2 kW / 12 hp |
| Dust extraction diameter | 160 mm |
| Diameter cutter block | 120 mm |
| Knives | 4 |
| Dimensions knives | 630 x 30 x 3 mm |
| Rotation speed | 5200 RPM |
| Max. depth of cut | 8 mm |
| Thicknesser width | 630 mm |
| Height capacity thicknesser | 3 - 300 mm |
| Dimensions thicknesser table | 1160 x 630 mm |
| Variable feeding speed | 5 - 22 m/min. |
| Diameter feed rollers | 70 mm |



D630 X2

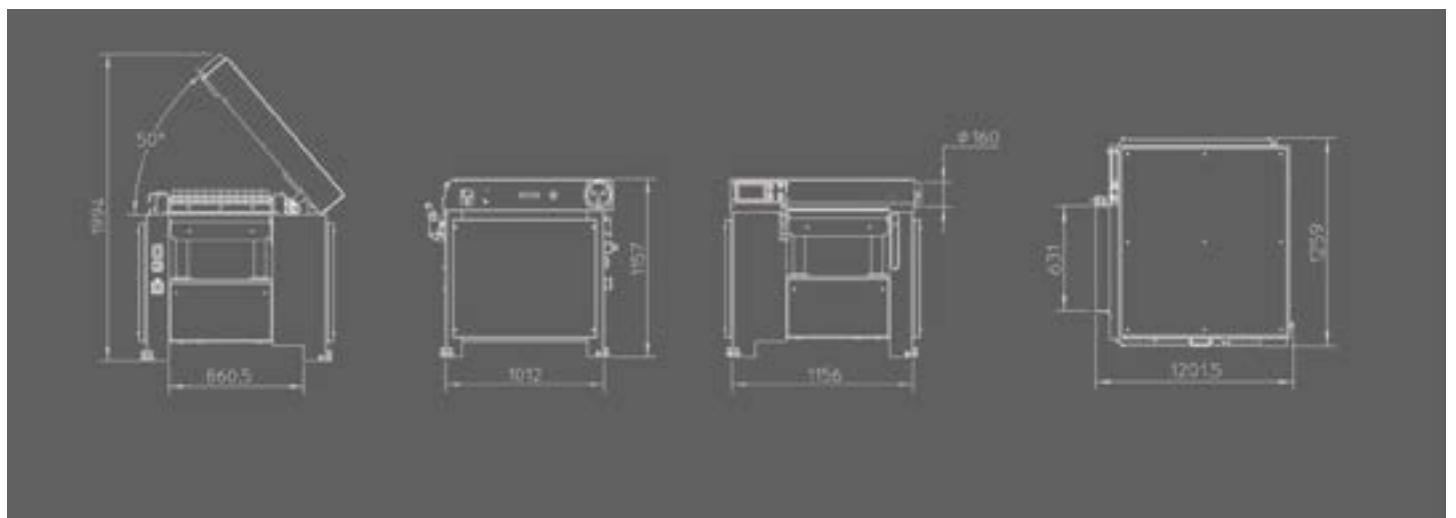


D630 X2 with options

D630 X2 Technical data

| | |
|------------------------------|-----------------|
| Weight | 950 kg |
| Voltage | 3 x 400 V |
| | 3 x 230 V |
| Motor power (S6) | 9,2 kW / 12 hp |
| Dust extraction diameter | 160 mm |
| Diameter cutter block | 120 mm |
| Knives | 4 |
| Dimensions knives | 630 x 30 x 3 mm |
| Rotation speed | 5200 RPM |
| Max. depth of cut | 8 mm |
| Thicknesser width | 630 mm |
| Height capacity thicknesser | 3 - 300 mm |
| Dimensions thicknesser table | 1160 x 630 mm |
| Variable feeding speed | 5 - 22 m/min. |
| Diameter feed rollers | 70 mm |

Touch screen panel for numerical control of thickness and feeding speed.



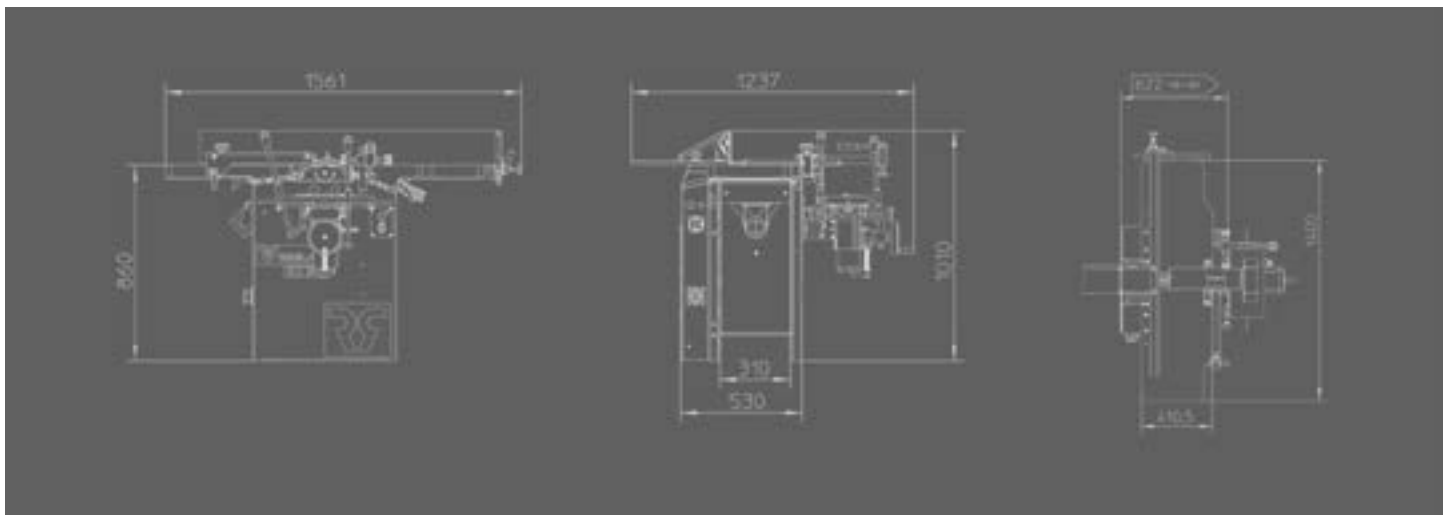
KS310



KS310 with options

KS310 Technical data

| | | | |
|----------------------------|-----------------|--------------------------------|---------------|
| Weight | 250 kg | Width of planor arbor | 310 mm |
| Voltage | 230 V Mono | Diameter planer arbor | 70 mm |
| | 400 V - 3 Phase | Dimensions planing fence | 1300 x 150 mm |
| Motor power (S6) Mono | 2,2 kW / 3 hp | Tilting planing fence | 90° - 45° |
| Motor power (S6) - 3 Phase | 3,7 kW / 5 hp | Max. chip removal per pass | 4 mm |
| Dust extraction diameter | 100 mm | Total length of planing tables | 1400 mm |
| Knives | 3 | | |
| Dimensions knives | 310 x 25 x 3 mm | | |
| Rotation speed | 5500 RPM | | |



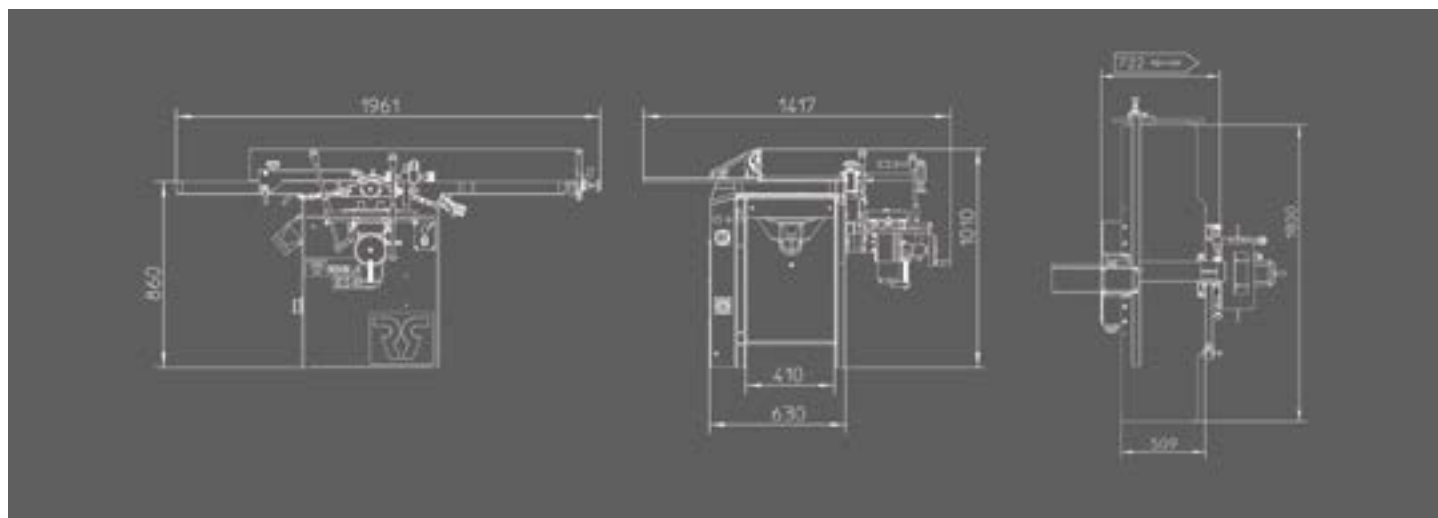
KS410



KS410 with options

KS410 Technical data

| | | | |
|----------------------------|------------------|--------------------------------|---------------|
| Weight | 295 kg | Width of planor arbor | 410 mm |
| Voltage | 230 V Mono | Diameter planer arbor | 70 mm |
| | 230 V - 3 Phase | Dimensions planing fence | 1500 x 150 mm |
| | 400 V - 3 Phase | Tilting planing fence | 90° - 45° |
| Motor power (S6) Mono | 2,2 kW / 3 hp | Max. chip removal per pass | 4 mm |
| Motor power (S6) - 3 Phase | 4,85 kW / 6,6 hp | Total length of planing tables | 1800 mm |
| Dust extraction diameter | 100 mm | | |
| Knives | 3 | | |
| Dimensions knives | 410 x 25 x 3 mm | | |
| Rotation speed | 5500 RPM | | |



S410

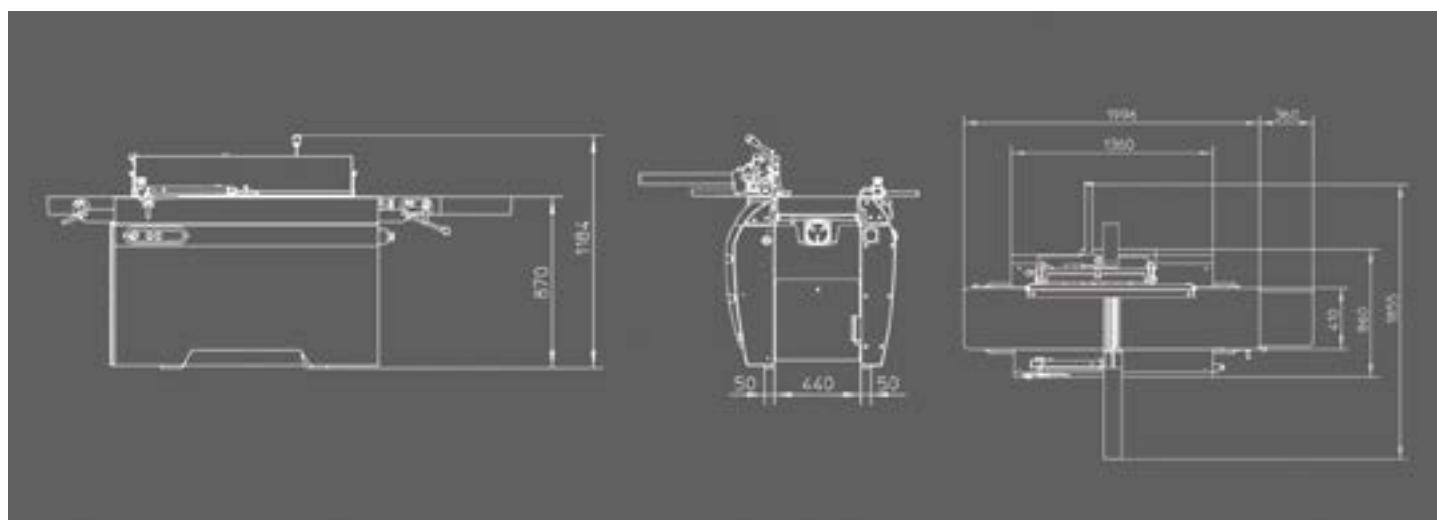


S410 with options

S410 Technical data

| | |
|--------------------------|-------------------------------|
| Weight | 475 kg |
| Voltage | 3 x 400 V |
| | 3 x 230 V |
| Motor power (S6) | 4,4 kW / 6,6 hp (option 7 kW) |
| Dust extraction diameter | 120 mm |
| Diameter cutter block | 90 mm |
| Knives | 4 |
| Dimensions knives | 410 x 30 x 3 mm |
| Rotation speed | 5500 RPM |
| Max. depth of cut | 4 mm |

| | |
|----------------------------|---------------|
| Planer width | 410 mm |
| Total length planer tables | 2360 mm |
| Dimensions planer fence | 1350 x 200 mm |
| Inclination planer fence | 90° - 45° |



J510

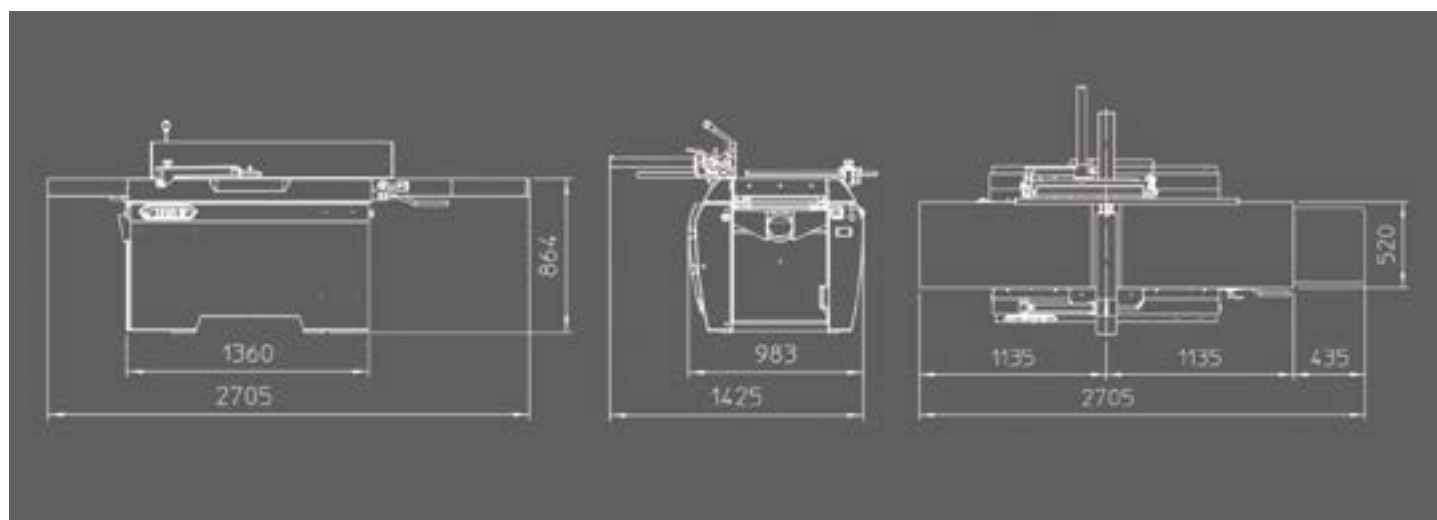


J510 with options

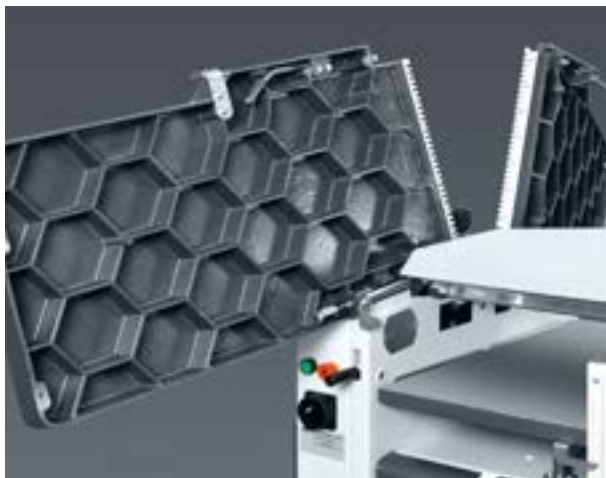
J510 Technical data

| | |
|--------------------------|-------------------------------|
| Weight | 800 kg |
| Voltage | 3 x 400 V |
| | 3 x 230 V |
| Motor power (S6) | 7 kW / 9,5 hp (option 9,2 kW) |
| Dust extraction diameter | 150 mm |
| Diameter cutter block | 100 mm |
| Knives | 4 |
| Dimensions knives | 510 x 30 x 3 mm |
| Rotation speed | 6000 RPM |
| Max. depth of cut | 6 mm |

| | |
|----------------------------|---------------|
| Planer width | 510 mm |
| Total length planer tables | 2630 mm |
| Dimensions planer fence | 1350 x 200 mm |
| Inclination planer fence | 90° - 45° |



DIFFERENCES BETWEEN NXSD & SD SERIES



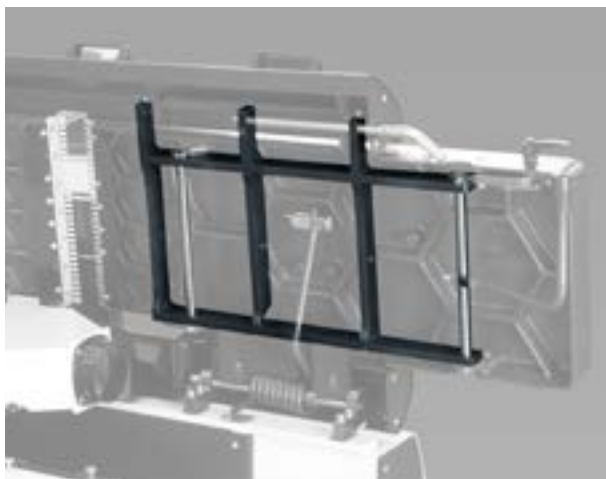
ON NXSD

The heavy cast iron tables on the NXSD models open up in butterfly wings to allow for easy access to the thicknesser despite of the the long planer tables.



ON SD410 & SD510

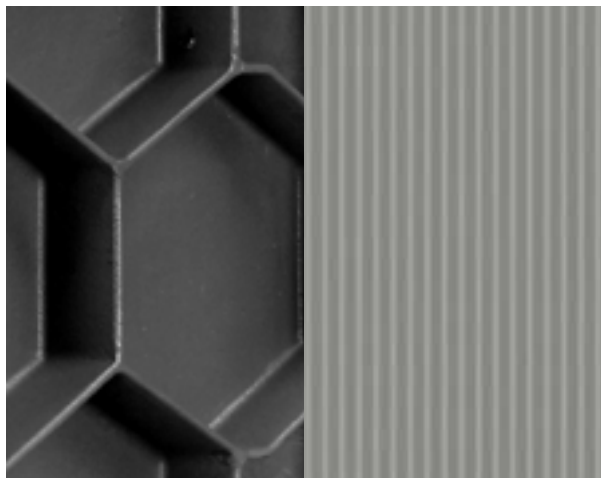
Strong springs allow the easy handling of the very heavy cast iron planer tables on the SD410 and SD510.



SUPPORTING FRAME

In comparison to our competitors we have a bigger supporting frame under the tables which covers the complete in- and outfeed table and which makes the tables even stronger and more rigid.

STRENGTHS



CAST IRON TABLES

Our cast iron tables have a honeycomb structure for the highest strength per weight ratio. The surface is scraped. This technique with low energy dissipation guarantees a very flat surface. Micro-grooves are applied for easy gliding of the wooden work piece on the cast iron table.



STABLE THICKNESSER TABLE

On D510, D630, SD410 and SD510 four heavy pillars support the thicknesser table ensuring a horizontal position of the table even under heavy, uneven load.



PLANER FENCE (ON THE SD410, SD510, S410 & J510)

The large and sturdy aluminium planer fence can be tilted to any angle between 45° and 90°.

DIFFERENT CUTTER BLOCKS



STANDARD CUTTER BLOCK

For most people this cutter block offers the best price/quality ratio. The blades can be resharpened and are easy to replace thanks to a specific toolset, delivered with the machine.



TERSA CUTTER BLOCK

The machine can be equipped with a TERSA system, to allow for a fast exchange of the knives. The disposable TERSA blades are available in a wide selection to fit different types of wood.

The TERSA cutter block has a slightly lower noise level than the standard block.



SPIRAL CUTTER BLOCK

When processing hard wood types the spiral cutter block has a lower noise level and consumes less energy than a standard cutter block. The blades also typically last longer.

On hard wood the 3 rows of knives result in a high quality finishing.

OPTIONS

NXSD / KD SERIE



HANDWHEEL WITH INTEGRATED ANALOGUE READ-OUT THICKNESSER TABLE (ON THE NXSD)

Handwheel with integrated analogue readout for the thicknesser table. This mechanical readout offers even more comfort and precision than the standard ruler.

SD / S / D SERIE



SUVAMATIC

The spring-mechanism on the SuvaMatic safety-hood guarantees sure that the cutter block is only revealed on the part needed to work with.

SECTIONAL INFEEED ROLLER (D630)

With the sectional infeed roller it is possible to simultaneously feed different pieces with a thickness difference of maximum 2 mm. It is also possible to consistently feed one piece having a variation of maximum 2 mm in thickness over its width and/or length.



COMFORT PACK SD SERIE

- Digital read-out thicknesser table
- Additional feed speeds on thicknesser (4 speeds)
- Table extension thicknesser table (on SD410 only)
- Auxiliary fence for planning narrow workpieces
- Foldable protection on the planer



COMFORT PACK D510

- 4 feed speeds
- Digital read-out thicknesser table



ACCESSORIES

WHEEL SET

With the wheel system consisting of two fixed wheels at one side and a swiveling wheel with steering handle at the other, you can easily move your machine. (available on the KD410, KS410, NXSD310 and NXSD410)



MORTISING UNIT ON NXSD

The smooth and easy to operate unit can be removed from the machine within minutes. It also has 2 detachable handles, easy when machining large workpieces.



MORTISING UNIT ON SD510

The smooth and easy to operate heavy duty mortising unit has a speed reduction to 3000 RPM. It also has 2 handles to move the heavy cast iron table easily. The chuck capacity is from 0 to 16 mm.



PLANER - THICKNESSER

OVERVIEW

| | XSD310 | NXSD310 | NXSD410 | SD410 | SD510 |
|--|--------|---------|---------|-------|-------|
| Machines basics | | | | | |
| Planer width (mm) | 310 | 310 | 410 | 410 | 510 |
| Thicknesser width (mm) | 310 | 310 | 410 | 410 | 510 |
| Manual rise and fall thicknesser table | X | X | X | X | - |
| Electrical rise and fall thicknesser table | - | - | - | X | X |
| Min passage thicknesser | | | | | |
| 3 mm | X | X | X | X | X |
| Max passage thicknesser | | | | | |
| 230 mm | X | X | X | - | - |
| 250 mm | - | - | - | X | X |
| 300 mm | - | - | - | - | - |
| Max. depth of cut | 4 mm | 4 mm | 4 mm | 4 mm | 6 mm |
| Motor powers (S6 - 40% Duty cycle) | | | | | |
| 3 kW * 400 V | X | - | - | - | - |
| single phase 2,2 kW | O | O | - | - | - |
| 3,7 kW 3 * 400 V | X | X | - | - | - |
| 3,7 kW 3 * 220 V | - | O | - | - | - |
| 4,4 kW 3 * 400 V | - | - | X | X | - |
| 4,4 kW 3 * 220 V | - | - | - | O | O |
| 7 kW 3 * 400 V | - | - | - | O | X |
| 7 kW 3 * 220 V | - | - | - | O | O |
| 9,2 kW 3 * 400 V | - | - | - | - | O |
| 9,2 kW 3 * 220 V | - | - | - | - | O |
| 14 kW 3 * 400 V | - | - | - | - | - |
| Spindle diameter | | | | | |
| 70 mm | X | X | - | - | - |
| 90 mm | - | - | X | X | - |
| 100 mm | - | - | - | - | X |
| 120 mm | - | - | - | - | - |
| Length planer tables | | | | | |
| 1400 mm | X | X | - | - | - |
| 1800 mm | - | - | X | - | - |
| 2000 mm | - | - | - | X | - |
| 2250 mm | - | - | - | - | X |
| 2360 mm | - | - | - | - | - |
| 2630 mm | - | - | - | - | - |
| Number of knives standard | | | | | |
| 3 | X | X | X | - | - |
| 4 | - | - | - | X | X |
| Number of knives Tersa | | | | | |
| 3 | O | O | O | - | - |
| 4 | - | - | - | O | O |
| Number of knives spiral | | | | | |
| 52 | O | O | - | - | - |
| 68 | - | - | O | O | - |
| 88 | - | - | - | - | O |
| 108 | - | - | - | - | - |
| Number of columns under thicknesser | | | | | |
| 1 + 1 guidance | X | X | X | - | - |
| 4 | - | - | - | X | X |
| Digital read-outs | | | | | |
| Height thicknesser | - | - | - | O | O |
| Feed speeds thicknesser | | | | | |
| 5 m/min. | - | - | - | - | O |
| 6 m/min. | X | X | X | X | - |
| 8 m/min. | - | - | - | - | X |
| 10 m/min. | - | - | - | - | O |
| 12 m/min. | - | - | - | O | - |
| 16 m/min. | - | - | - | - | X |
| 22 m/min. | - | - | - | - | - |

| KD410 | D510 | D630 | KS310 | KS410 | S410 | J510 |
|-------|------|---------------------|-------|-------|------|------|
| - | - | - | 310 | 410 | 410 | 510 |
| 410 | 510 | 630 | - | - | - | - |
| X | - | - | - | - | - | - |
| - | X | X | - | - | - | - |
| X | X | X | - | - | - | - |
| X | - | - | - | - | - | - |
| - | X | - | - | - | - | - |
| - | - | X | - | - | - | - |
| 4 mm | 6 mm | 8 mm | 4 mm | 4 mm | 4 mm | 6 mm |
| - | - | - | - | - | - | - |
| - | - | - | O | O | - | - |
| O | - | - | X | - | - | - |
| - | - | - | O | - | - | - |
| - | - | - | - | X | X | - |
| X | - | - | - | O | O | - |
| - | X | - | - | - | O | X |
| - | O | - | - | - | O | O |
| - | O | X | - | - | - | O |
| - | O | O | - | - | - | O |
| - | - | O | - | - | - | - |
| - | - | - | X | X | - | - |
| X | - | - | - | - | X | - |
| - | X | - | - | - | - | X |
| - | - | X | - | - | - | - |
| - | - | - | X | - | - | - |
| X | - | - | - | X | - | - |
| - | - | - | - | - | - | - |
| - | - | - | - | - | - | - |
| - | - | - | - | - | X | - |
| - | - | - | - | - | - | X |
| X | - | - | X | X | - | - |
| - | X | X | - | - | X | X |
| O | - | - | O | O | - | - |
| - | O | O | - | - | O | O |
| - | - | - | O | - | - | - |
| O | - | - | - | O | O | - |
| - | O | - | - | - | - | O |
| - | - | O | - | - | - | - |
| X | - | - | - | - | - | - |
| - | X | X | - | - | - | - |
| - | O | O | - | - | O | O |
| - | O | continuous variable | - | - | - | - |
| X | - | continuous variable | - | - | - | - |
| - | X | continuous variable | - | - | - | - |
| - | O | continuous variable | - | - | - | - |
| - | - | continuous variable | - | - | - | - |
| - | X | continuous variable | - | - | - | - |
| - | - | continuous variable | - | - | - | - |

PANEL SAWS



NXZ



E300



CZ SERIES



FZ SERIES



Z400 SERIES



Z500 SERIES

PLANER - THICKNESSERS



NXSD310



SD410



SD510

PLANERS



KS410



S410



J510

THICKNESSERS



D510



D630

HORIZONTAL SLOT MORTISER



LBM

SPINDLE - MOULDERS



KBM



KT30 PRO



T120S



T120L



T120P



M500

COMBINED MACHINES



HX260



HX310 PRO



NX310/410 PRO



NLX310/410 PRO



NXTZ PRO



NLXTZ PRO

DRILLING MACHINES



BM21 PRO



BM3000



KM575

EDGEBANDERS



This brochure is for information purposes only. Robland reserves the right to modify machine configurations and specifications without prior notice. Standard configurations can change over time and by point of purchase. Please consult your local dealer for accurate and up to date information.

Robland NV
Kolvestraat 44
8000 Brugge - Belgium
Tel: +32 50 458 925
info@robland.com
www.robland.com



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